



# CLASP.

## Individual Wind Turbines

Tim Kay

AECOM

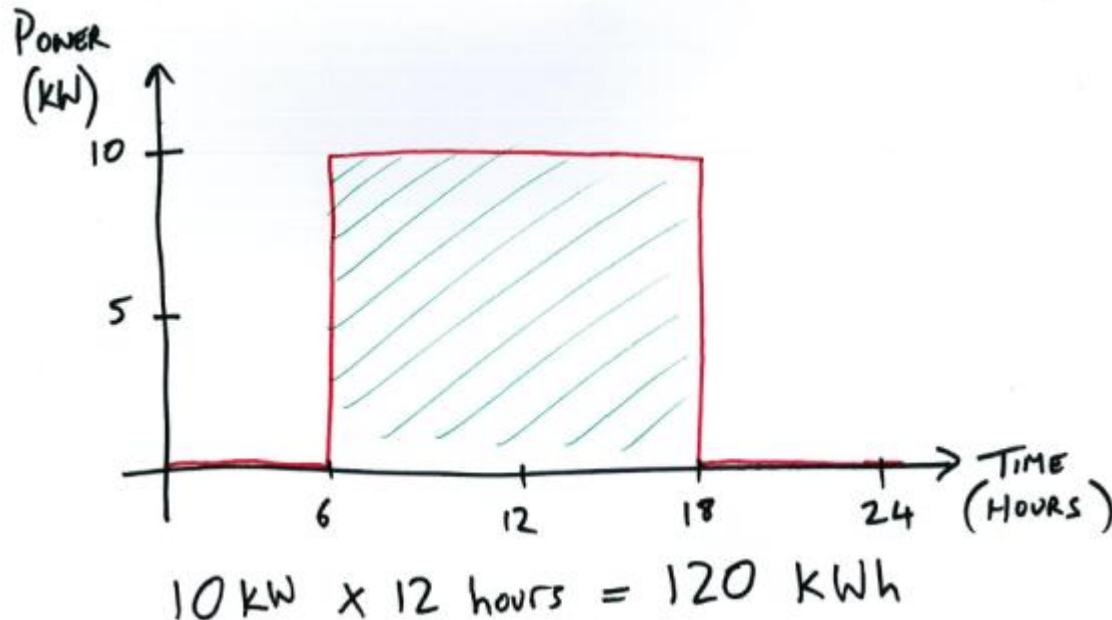
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# Energy, power and carbon

- Energy – kWh, MWh, GWh
  - (plus kJ, MJ, GJ, cal, BTU, therm, etc...)
- Power – kW, MW, GW
- Carbon – kg, tonnes, Mt
  - (Depends on fuel type used/offset)
- Money - £!
  - Depends on fuel type used/offset & export tariffs



# The scale of generation

- Domestic micro wind
  - 1kW
  - £2,000
  - 0.1 tonnes CO<sub>2</sub> per annum
- Small/medium wind
  - 25kW
  - £75,000
  - 12 tonnes CO<sub>2</sub> per annum
- Large wind
  - 2.3MW
  - £2,200,000
  - 3,300 tonnes CO<sub>2</sub> per annum



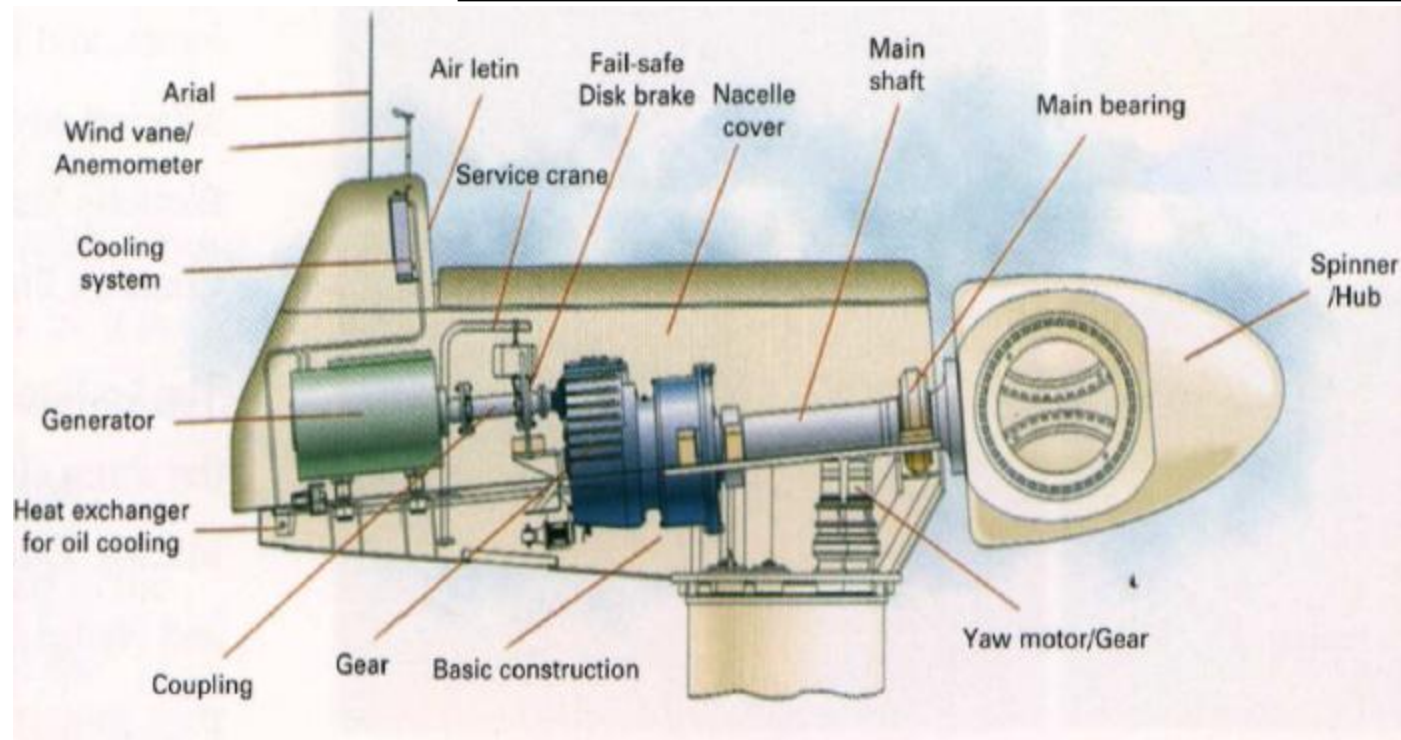
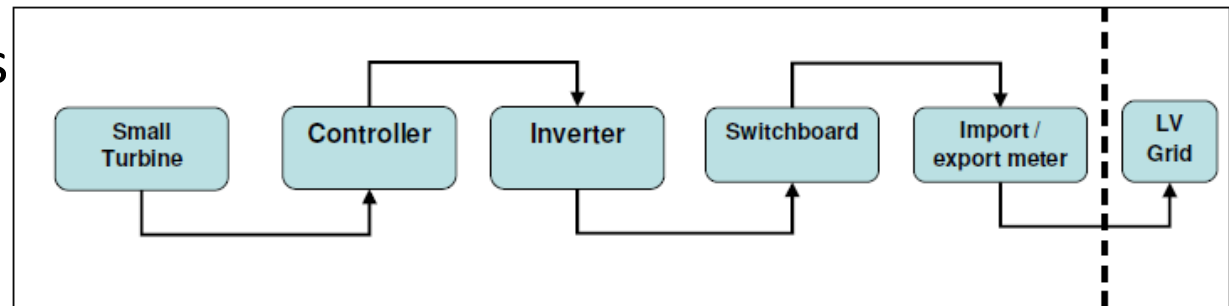
# Individual Wind Turbines

- Most effective at a large scale
- Horizontal axis or vertical axis
- Small (domestic) scale or large wind farm scale (approx 1kW – 2.5MW)
- Building-mounted or free-standing
- Included in the Government's proposed Feed in Tariff – likely to benefit from considerably reduced payback periods under this scheme
- Potential planning issues
  - Noise
  - Visual appearance
  - Flicker
  - Topple distance



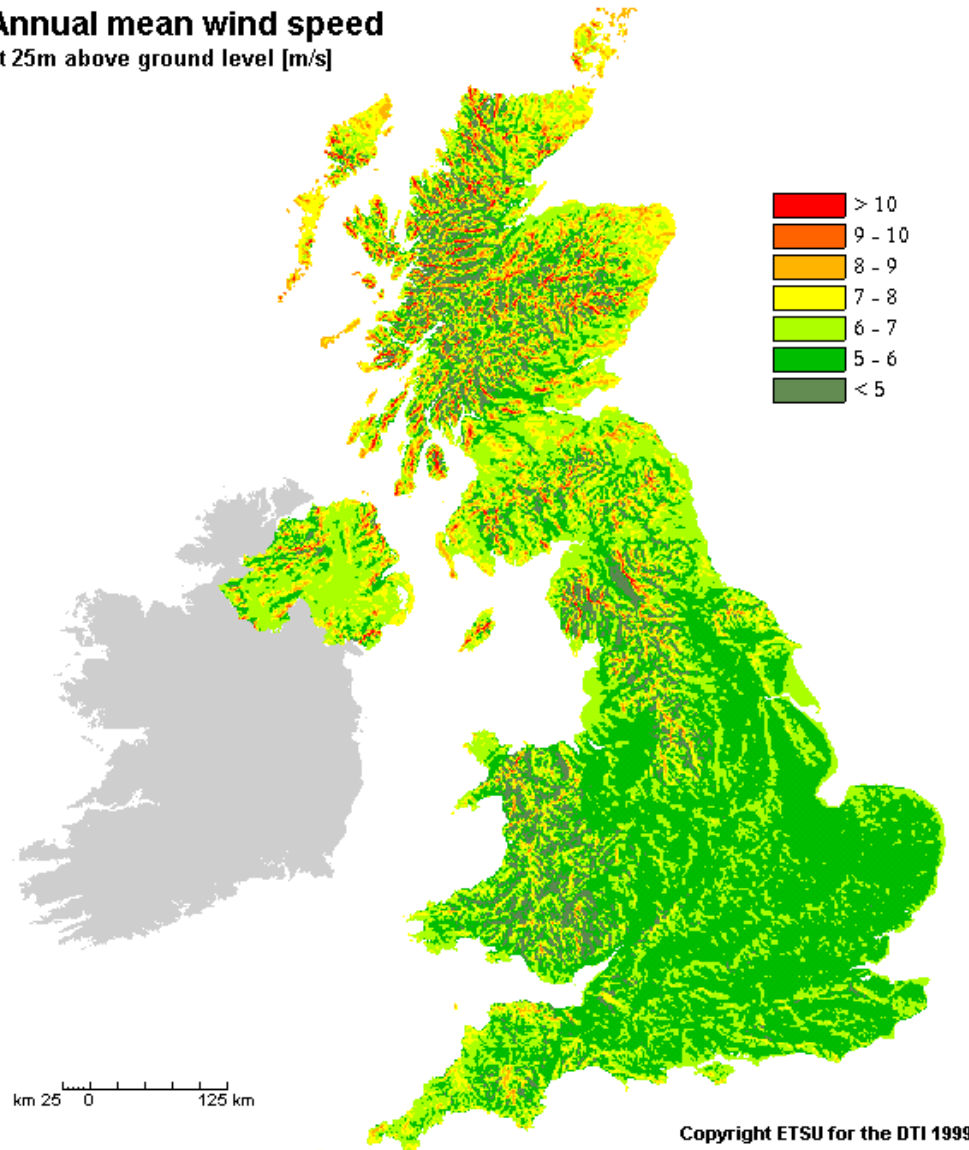
# Key Components

- Wind turbine (blades, mast, gearbox, generator)
- Supporting structure
- Connecting cables
- Inverter
- Export meter



# Wind as a resource

**Annual mean wind speed**  
at 25m above ground level [m/s]



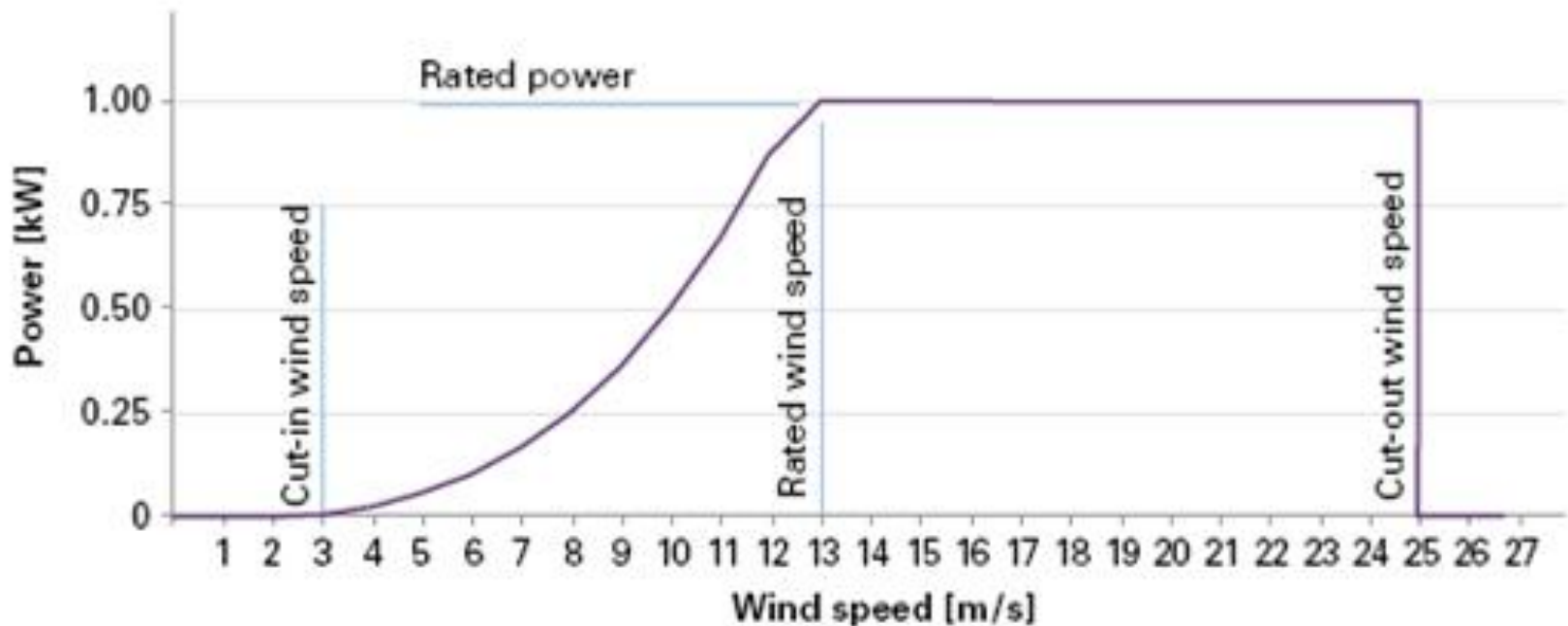


# The physics...

$$P = \frac{1}{2} \times A \times \rho \times V^3$$

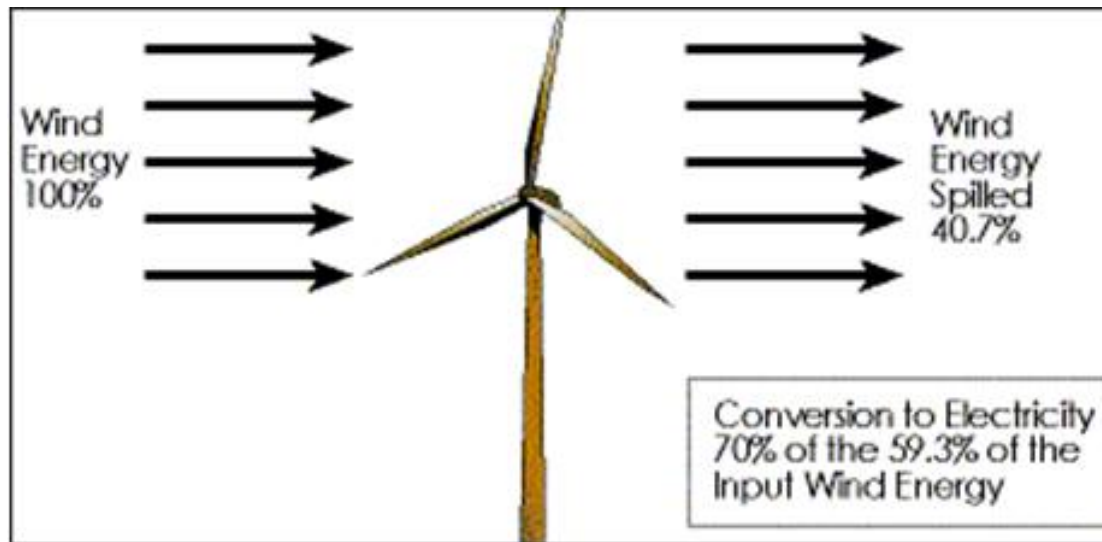
Power = 0.5 x Swept Area x Air Density x Velocity<sup>3</sup>

Plus an efficiency factor as the turbine convert the potential energy available into electrical energy



# Betz limit

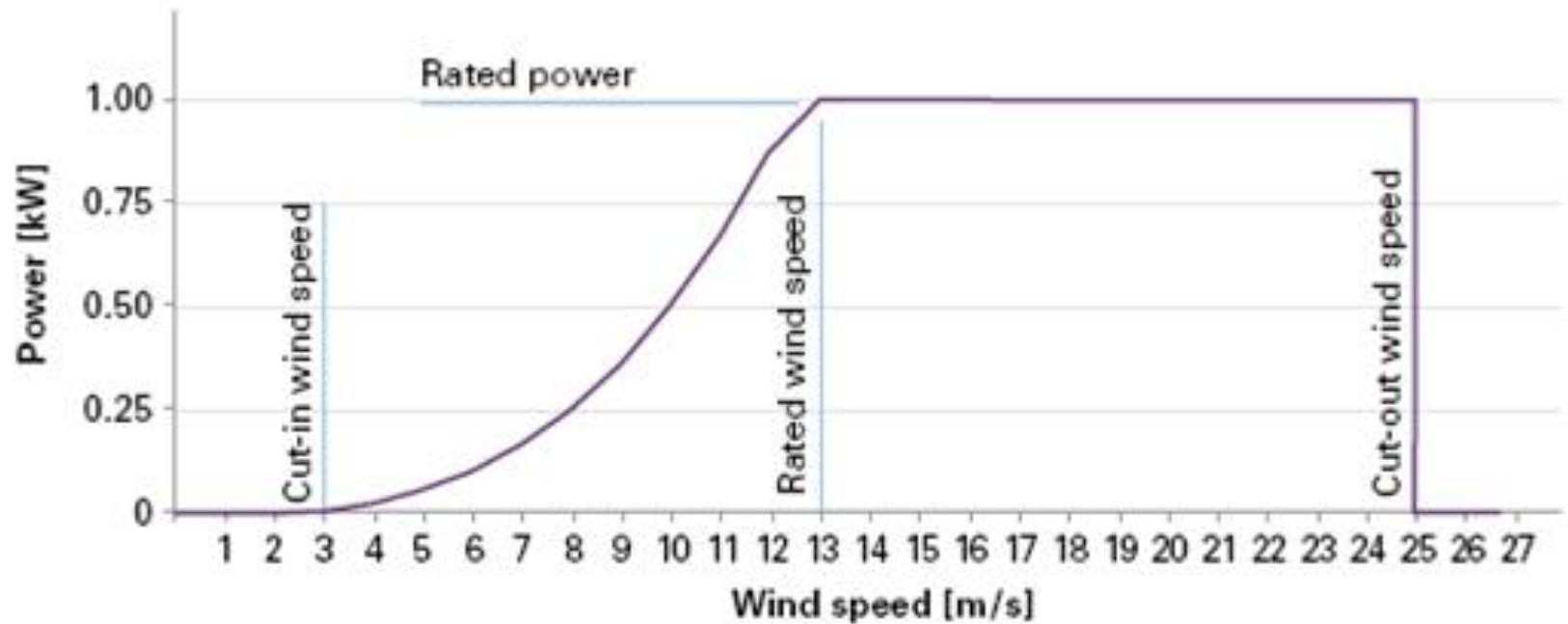
- Quantifies the amount of energy that can actually be taken “out of” the wind
- Betz limit: 59.3%
- Real-world maximum: 35-45%



$$P = \frac{1}{2} \times A \times \rho \times V^3$$



# Control at high wind speeds



- All turbines have a maximum wind speed (survival speed) at which they can operate to protect from damage and large wind loads on the structure
  - Stalling the blade
  - Pitch control
  - Yawing (turning)
  - Electrical braking
  - Mechanical braking

# Design issues

- Average wind speeds
- Wind speed consistency (micro: >5m/s; large: >8m/s)
- *Rated* wind speed varies depending upon turbine size
- Laminar/turbulent flow/gusting
- Turbine type (horizontal/vertical axis)
- Proximity to electrical connection (and capacity available on the connection)
- Distance from surrounding buildings and infrastructure
- Maintenance access
- Cable routing
- Protection from damage
- Wind load on supporting structures

# Types of wind turbine

- Horizontal axis
  - Requires rotor to be positioned into the wind and is therefore sensitive to changes in the wind direction and turbulence
  - Therefore require open areas with smooth laminar air flow and few obstacles
- Vertical axis
  - Developed for urban environments
  - Unaffected by changes in wind direction
  - Generally less efficient and therefore lower power output
  - Generally lower energy output
- Variation in number of blades
  - Low speed/high speed
  - Aesthetics
- Range of scales



Turby 2.5kW VAWT



Proven 6kW turbine, Kirklees Civic Centre

# Choosing the right turbine

- Factors to consider:
  - Power output
  - Electrical connection available
  - Turbine position and scale - building mounted or standalone
  - Rotor diameter
  - Weight
  - Noise
  - Visual characteristics
  - Performance (capacity factor)
  - Surrounding environment
  - Wind characteristics
- Accreditation
  - Clear skies – expired end of 2009
  - MCS – current certification scheme for registered installers and registered products



# Choosing the right location

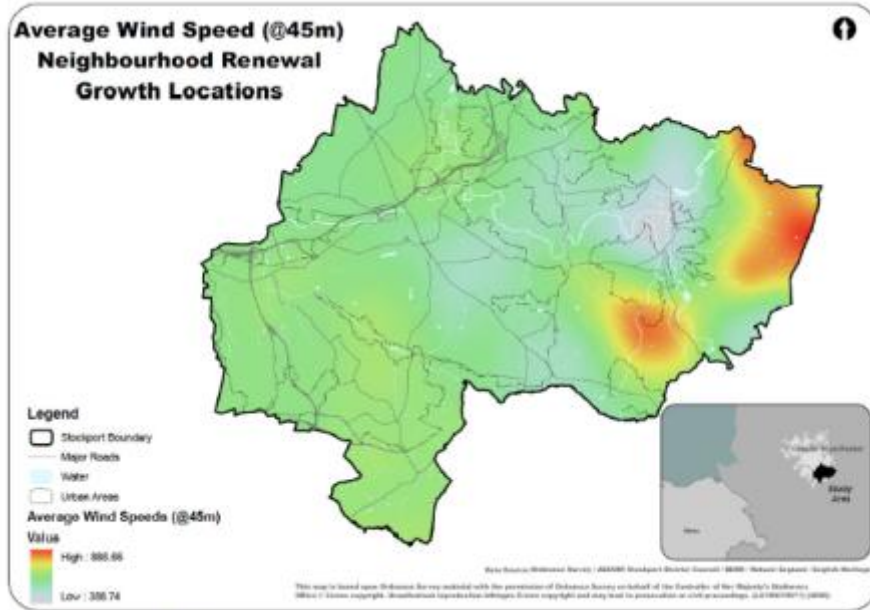


Figure 27. Wind Speed Distribution .

- Noise
- Visual appearance
- Flicker
- Topple distance
- Aircraft flight paths
- Military bases

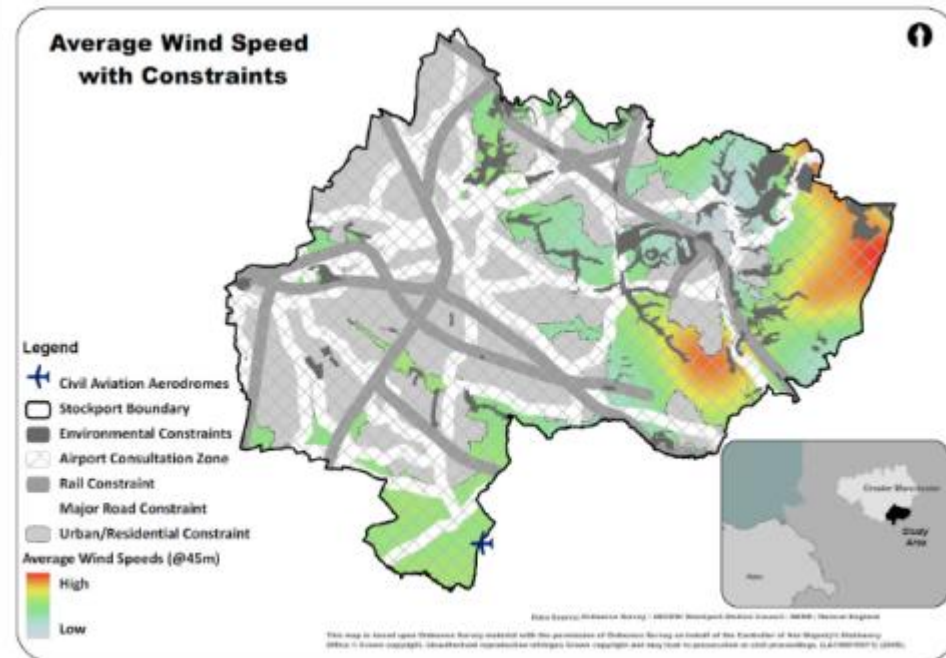
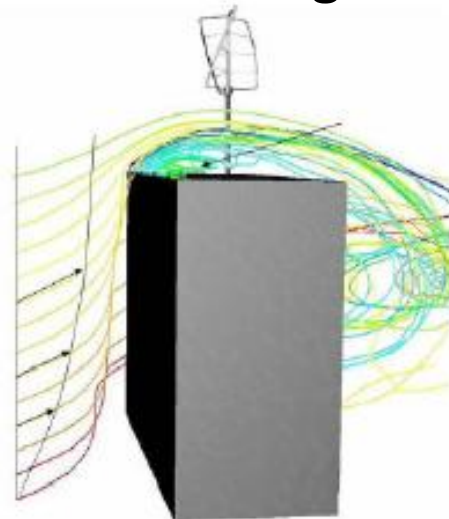
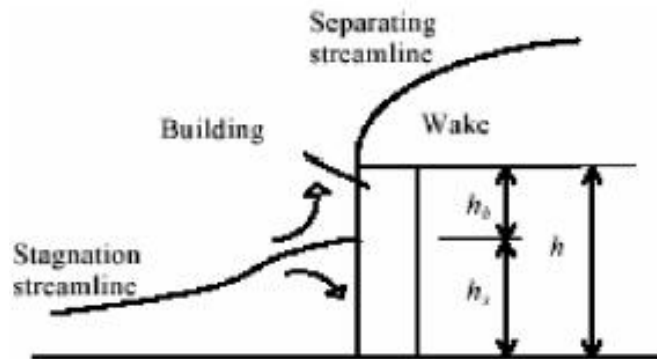


Figure 28. Wind Energy Opportunities and Constraints

# Power output & turbine positioning

- Power output and associated CO<sub>2</sub> emissions is likely to be insignificant in the context of most developments for turbines of less than 2.5kW. Multiple installations may be necessary to achieve a particular renewables target.
- Avoid areas of turbulence nearby to buildings, trees or severe landscaping features
- Minimise the effects of noise and vibration through considering mounting position



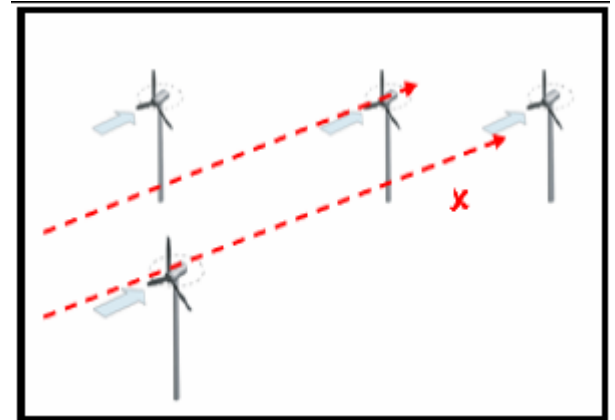
# Turbine positioning – general principles

- Site – annual mean wind speed should be  $>5\text{m/s}$  as a minimum (depends on height above ground and therefore hub height of turbine)
  - DECC wind speed database
  - Onsite wind monitoring
  - Consider future development that may change the surrounding area
- Exclusion areas:
  - Sites of historic interest (including ancient woodland)
  - Roads and rail lines
  - Built up area
  - Airports and airfields
  - Military areas and training grounds
  - ‘Topple distance’ – typically tip height + 10%



# Turbine positioning

- Turbines to be located on exposed faces (avoid shielding from surrounding buildings/landscaping etc.)
- Take measures to prevent shadow flicker and noise
- Ensure there is maintenance access to the turbine
- Cable routing from each turbine to grid connection



Avoid wind shading

# Variation in scale

£2,170,000



$$P = \frac{1}{2} \times A \times \rho \times V^3$$

£485,000

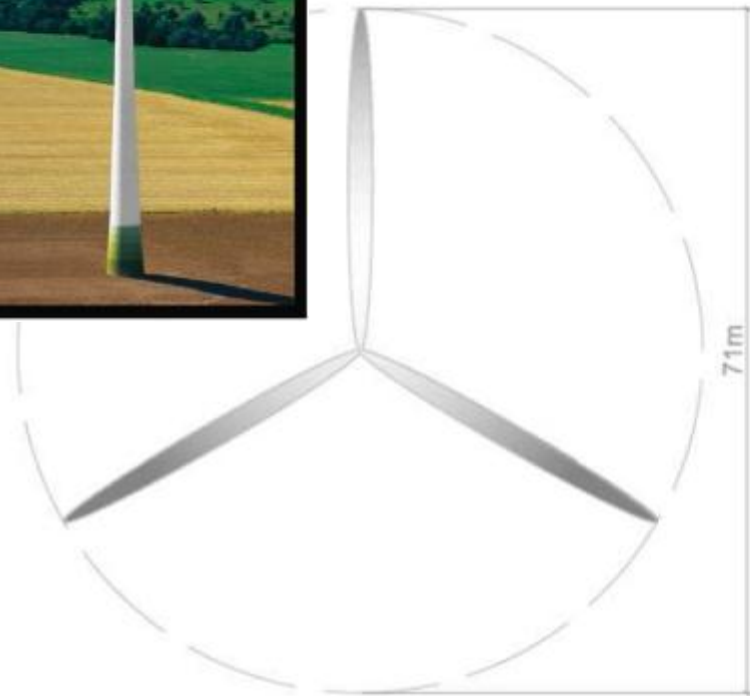


The 2.3MW turbine has a swept area over 1,600 times greater than the 1kW turbine!

£75,000



£1,900



Enercon E70  
2.3 MW

Enercon E33  
330kW

Eoltec  
Windrunner  
25kW

Windsave  
WS-1000  
1kW

# Evance ISKRA R9000 (5kW)

- No. rotors: 3

- Blade diameter: 5.4m

- Blade material: Glass fibre reinforced composite

- Rated power: 5kW @ 12m/s

- Cut-out speed: N/A

- Survival speed: 60m/s

- Cut-in speed: 2.5m/s

- Pole height: 9-15m

- Typical annual energy generated: 9,012kWh (@ AMWS 5m/s)

- Annual carbon saved: approx 5 tonnes per annum

- Generator: Brushless direct drive permanent magnet generator

- Yaw control: passive – tail vane and rotor

- System weight: approx 300kg excluding pole

- Noise level: 45dB @ 60m

## SAFETY

- Reactive Pitch™ maximum Interventi
- Brake system dependent
- ElectroBrake™ safety sys



## LOW MAINTENANCE

- Autonomous operation up to 60m/s (134mph)
- Direct drive - no gearbox
- Patented ElectroBrake™ - automatic with no moving parts

## QUIET OPERATION

- System engineered for minimum noise generation
- Advanced blade design for low noise aerodynamics and balance
- Direct drive - no gearbox noise

## DURABILITY

- Designed to IEC61400-2, the international standards
- Blade erosion resistance tested to double military standards
- 5 year warranty underpinned by more than 2.5 million hours in the field

## RELIABILITY

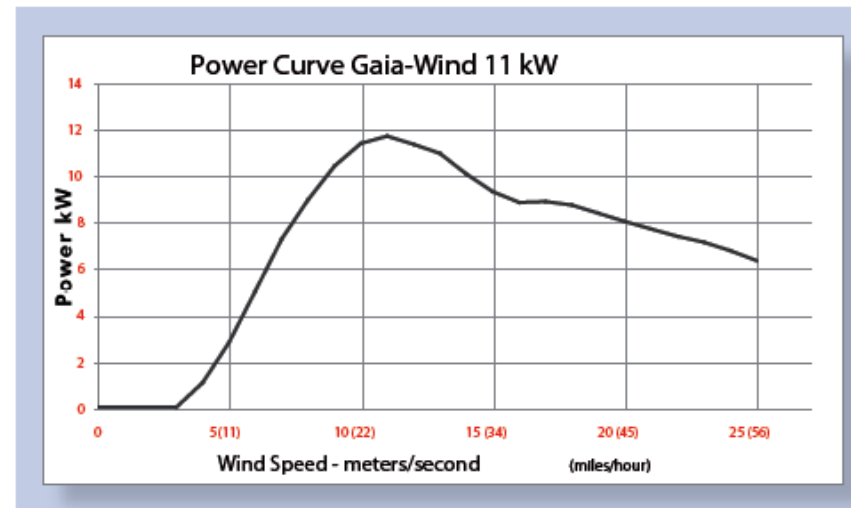
- Reactive Pitch™ is a simple and durable mechanical system
- ElectroBrake™ has no moving parts
- Backed by manufacturer trained and certified service network
- Integrated generator eliminates complexity
- Existing installations average > 99% up time

# Gaia Wind-133 (11kW)



Wind Speed (m/s)	Power kW
3	0.0
4	1.1
5	2.8
6	5.0
7	7.3
8	8.9
9	10.4
10	11.4

- No. rotors: 2
- Blade diameter: 13m
- Blade material:
- Rated power: 11kW @9.5m/s
- Cut-out speed: 25m/s
- Survival speed: unavailable
- Cut-in speed: 3.5m/s
- Pole height: 18m
- Typical annual energy generated: 30,000kWh
- Annual carbon saved: 16 tonnes per annum
- Generator: 3-phase 400V connected to two stage gearbox
- Yaw control: unavailable
- System weight: 900kg (excl. tower)
- Noise level: 45dB @ 60m



# Proven 35-2 (12kW)

- No. rotors: 3
- Blade diameter: 8.5m
- Blade material: unavailable
- Rated power: 12.1kW
- Cut-out speed: N/A
- Survival speed: 54m/s
- Cut-in speed: 3.5m/s
- Pole height: 15-20m
- Typical annual energy generated: 23,200kWh (@5m AMWS)
- Annual carbon saved: 13 tonnes per annum
- Generator: Direct drive with permanent magnet
- Yaw control: self-regulating rotor
- System weight: unavailable
- Noise level: unavailable





# It's not all plain sailing...

## Furniture Matters: Proven 15kW

- Clear Skies funding approved Dec 05
- Planning permission received Oct 06
- Turbine withdrawn for technical reasons
- Grid connection: additional costs and delays
- Funding deadlines: new sources found
- Turbine installed March 2009: technical problems
- Turbine head taken away for 9 months
- Re-installed Oct 2010: limited running time
- Due to be fully operational March 2011
- *Output slightly above predictions: expecting 34,000 kWh/year when fully running*



# Performance characteristics

- Typical capital costs: £1,000-£3,000/kW
- Typical energy output: 400-2,500 kWh/kW<sub>peak</sub>
  - Utilisation/load factor typically 5% - 30%
- Typical system size: 1kW – 3MW
  - Small-medium scale: 5-100kW (5m – 25m blade diameter)
- Typical payback period: 10-50 years
  - FiT intended to provide approx 18 yr payback for suitable sites
  - Depends largely on site suitability and energy yield
  - Large scale lower, micro scale higher





# Financial analysis

- Key financial sensitivities:
  - Feed in Tariff (FiT)
  - Electricity price
  - Electricity offset tariff
  - Generation and demand alignment (time of day of usage)
  - Existing wiring and structural configuration – additional infrastructure required?
  - Structural modifications required

# Example – “Agricultural-scale” wind turbine installation

System type and size:	25	kW
Total system capital cost:	£75,000	
Typical utilisation factor:	10%	
Annual energy generated:	21,900	kWh
Annual carbon saved:	12,439	kgCO <sub>2</sub>
Annual carbon saved in context:	Offset all carbon emissions from approx 4 new houses	
Feed in Tariff rate:	24.1	p/kWh
Annual payments received from Feed in Tariff:	£5,278	
Assumed elec offset:	25%	
Assumed elec export:	75%	
Assumed elec purchased cost:	12	p/kWh
Assumed elec export price:	3	p/kWh
Annual savings made from electricity offset:	£657	
Annual payments received from grid export:	£493	
Annual maintenance cost:	£125	
Total net annual savings:	£6,303	
Simple payback period:	11.9	years

# Now assume it's poorly positioned...

System type and size:	25 kW
Total system capital cost:	£75,000
Typical utilisation factor:	3%
Annual energy generated:	6,570 kWh
Annual carbon saved:	3,732 kgCO <sub>2</sub>
Annual carbon saved in context:	Offset all carbon emissions from approx 4 new houses
Feed in Tariff rate:	24.1 p/kWh
Annual payments received from Feed in Tariff:	£1,583
Assumed elec offset:	25%
Assumed elec export:	75%
Assumed elec purchased cost:	12 p/kWh
Assumed elec export price:	3 p/kWh
Annual savings made from electricity offset:	£197
Annual payments received from grid export:	£148
Annual maintenance cost:	£125
Total net annual savings:	£1,803
Simple payback period:	41.6 years

# Examples



# Six word summary

Size matters...

... and so does position

Questions?





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## Break

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